

A recognised project under the NHVR's Heavy Vehicle Safety Initiatives program

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#### Brett Meads

Director - ARC (Australian Refrigeration Council)

Director & VP - VASA (Vehicle Air-conditioning Specialists of Australasia)









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- A/C system overview
- History and the drivers for change
- Flammability
- Issues
- Case study
- Summary





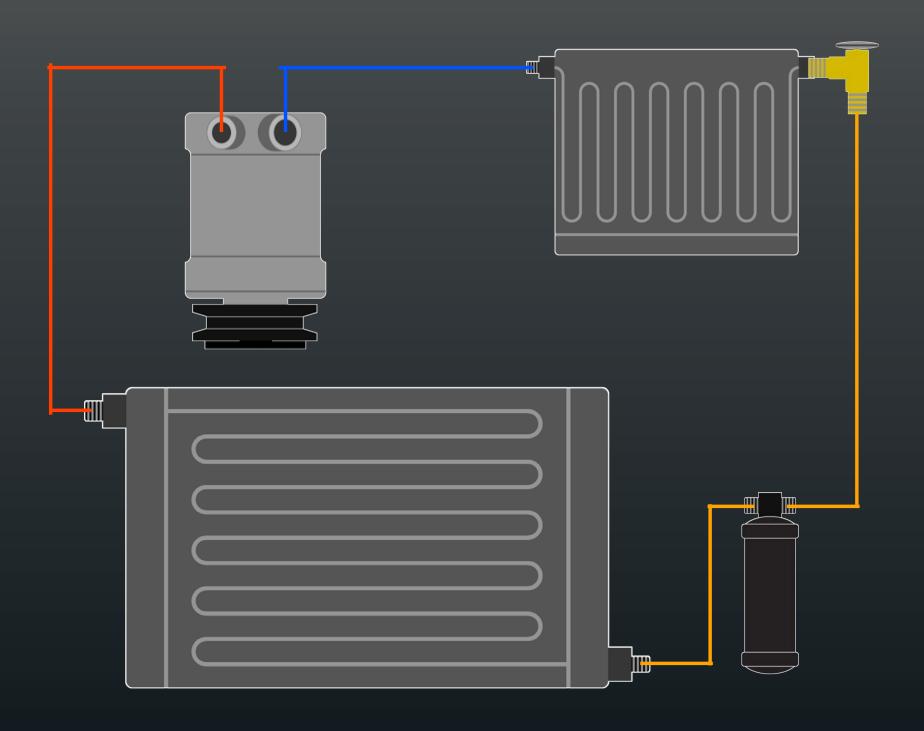




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- Compressor
- Evaporator
- Condenser
- TX-valve
- Filter Receiver Drier
- Hoses
- Pipes
- Switches
- Thermostat
- Fans









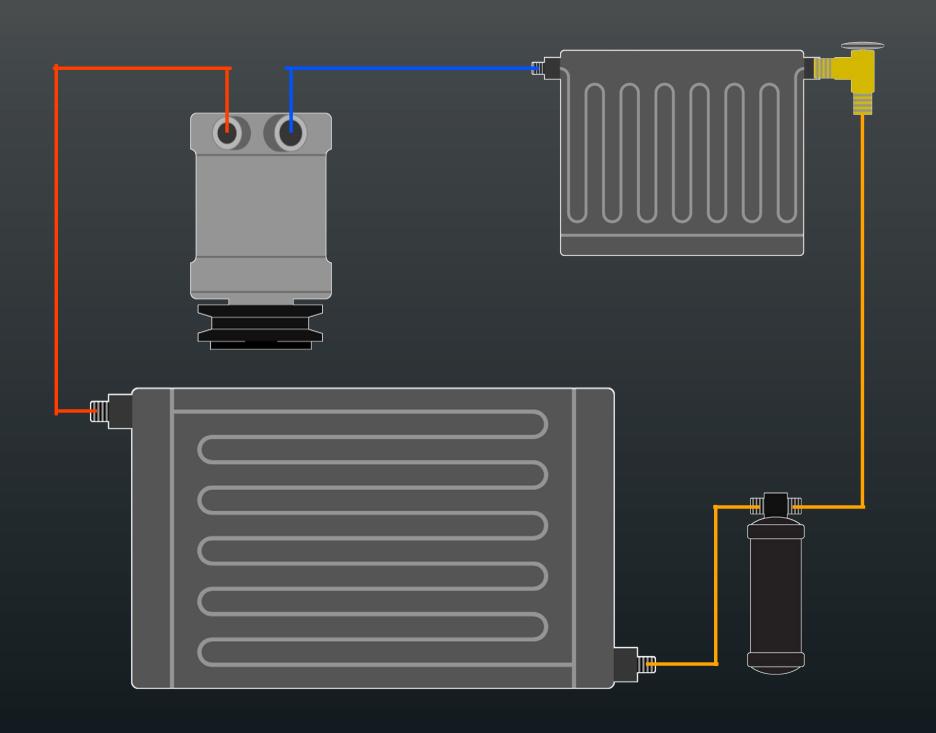


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#### Refrigerant

- Fluid
- Changes state
- Pressure/Temperature relationship
- Non-toxic
- Carry lubricant
- Large latent heat of vaporisation











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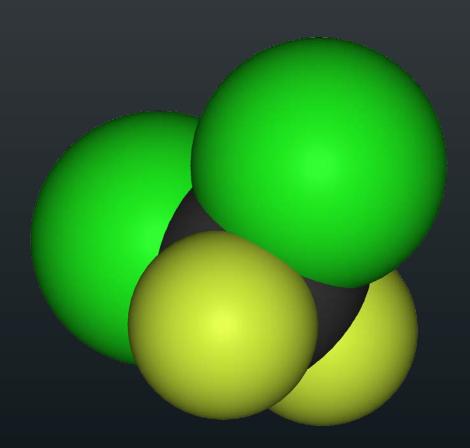
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#### Refrigerant R-12

- Great refrigerant
- High ozone depleting potential
- High global warming potential
- Non-flammable

CFC-12 or R-12 Dichlorodifluoromethane

 $CCl_2F_2$ 









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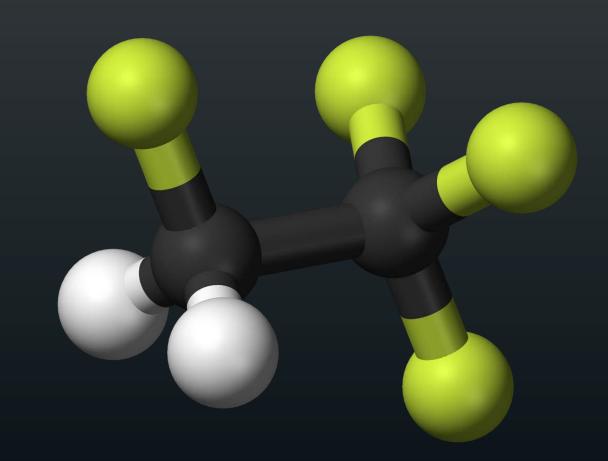
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#### Refrigerant R-134A

Great refrigerant

- Insignificant ozone depleting potential
- High global warming potential
- Non-flammable

HFC-134a or R-134a
Tetrafluoroethane
CH<sub>2</sub>FCF<sub>3</sub>









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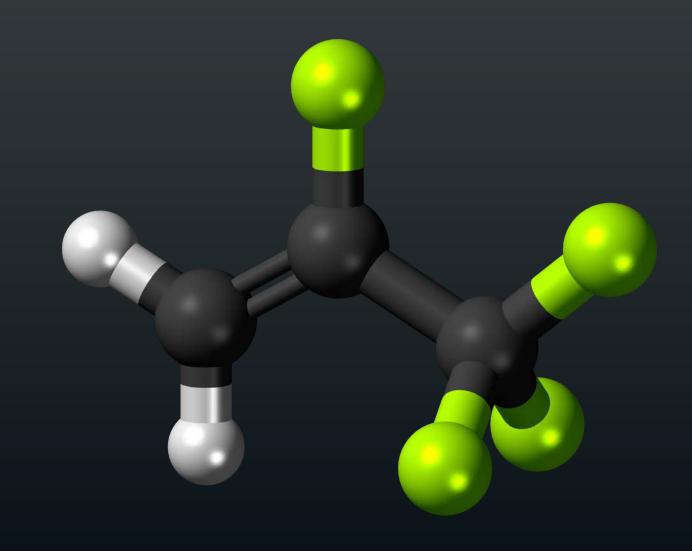
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### Refrigerant R-1234yf

History

- Great refrigerant
- Zero ozone depleting potential
- Very low global warming potential
- Mildly flammable

# HFO-1234yf or R-1234yf Tetrafluoropropene C<sub>3</sub>H<sub>2</sub>F<sub>4</sub>







History



#### Heavy Vehicle Fires – Causes and prevention

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R-12

Environmental Drivers

R-134a

Environmental Drivers

R-1234yf

Lower ODP

Lower GWP

Mac Directive 2006/40/EC

Ban GWP > 150 1 January 2017









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R-12

A1

R-134a

41

R-1234yf

A2L









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R-12

A1

R-134a

41

R-1234yf

A2L

A1 - No flame propagation

A2L - Lower flammability

A2 - Flammable

A3 - Higher flammability







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## Issues

- Multi-refrigerant fleet
- Owner / Operator awareness
- Service personnel awareness / expertise
- Mixed / contaminated refrigerant pool
- Increase in costs
- Non "best practice" service/repair methods









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• The use of a refrigerant in a system for which it is not designed

SSUES

A3 refrigerant









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#### 28 April 2014

- AC Condenser fan failed on a Mitsubishi Truck
- The pressure cut-out switch was of the wrong type
- The high pressure caused the tx-valve to rupture
- High pressure liquid refrigerant entered the cabin









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#### 28 April 2014

- A3 refrigerant (Hydrocarbon) had been used
- The refrigerant ignited
- Flames entered the cabin via the dash vents
- Both occupants suffered serious burns







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#### 28 April 2014

- The owner of the truck was unaware an A3 was used
- The truck operator was unaware an A3 was used
- An A1 refrigerant would have posed no fire risk
- The technical investigation is a 118 page document







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- Refrigerants have evolved to provide better environmental outcomes
- System advancements include refrigerant specific technologies
- A1 refrigerants are approved for use in A1 systems
- A2L refrigerants are approved for use in A2L systems
- No mainstream manufacturer approves the use of an A3 refrigerant in mobile applications - and yet this practice still occurs









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#### Important:

- Ensure the correct refrigerant is being used
- Service the system regularly
- Use licensed, competent service providers

Thank you









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## www.vasa.org.au



